

Work Order ID 60773

July 22, 2010 12:43:10 PM



Page 1

Item ID: D2221

Accept



Setup Start



Revision ID:

Item Name: 350 Basket Base

Stop



Start Date: 7/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/29/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2221

Rev H

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- assemble all ribs and both D2581 in DT9444 jig, weld as per dwg D2221
2- remove basket from jig and weld D3442-1 shims and D2232-3 hinges as per dwg D2221
3- tack weld mesh on basket as per dwg D2221
A/R ER316 S.S. Rod Batch: 410875

10.07.29

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

10.07.29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 60773

July 22, 2010 12:43:10 PM

Page 2

Item ID: D2221

Accept

Setup Start

Revision ID:

Stop

Item Name: 350 Basket Base

Start Date: 7/22/10 Start Qty: 1.00

Cust Item ID:

Required Date: 7/29/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

0.00

QC

Memo

Quality Control

125

Pressure Wash per QSI005 4.3

0.00

0.00

HandFinish

Memo

Hand Finishing

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Stop

[illegible][illegible]

Customer:

Abstract

Run Start

Date:

Date:

Stop

**Insp.
Stamp**

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1114841

0.00

Powdercoat

Memo

Powder Coating

1- Plug holes prior to

\Rightarrow 10/07/29

1ST COAT:

START TIME: 2:30,0 m

OVEN TEMPERATURE: 400°C

FINISH TIME: 3:02

*****2nd coat if necessary*****

2ND COAT:

START TIME: 3:30 PM

OVEN TEMPERATURE: 400°(-

FINISH TIME: 4:00, 2

0.00

[illegible]

Memo

0.00

QC

Quality Control

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 60773

July 22, 2010 12:43:11 PM



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| | | | | | |
|----------------------------|-----------------|--|-------|-------|--|
| Item ID: D2221 | Accept | | Setup | Start | |
| Revision ID: | | | | Stop | |
| Item Name: 350 Basket Base | | | | | |
| Start Date: 7/22/10 | Start Qty: 1.00 | | | | |
| Required Date: 7/29/10 | Req'd Qty: 1.00 | | | | |
| Reference: | | | | | |
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| | | | | | | | |
|------------|---------------|-------|------------|-------|-----|-------|--|
| Approvals: | Process Plan: | Date: | Tooling: | Date: | Run | Start | |
| | QC: | Date: | SPC (Y/N): | Date: | | Stop | |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|-----------------------------------|---|----------------------|---------|---------------|--------------|---------------|---------------|------------------|-----------------------------|
| 150 Packaging Packaging | Identify as per dwg & Stock Location: _____ 26060756 Memo D350-607-043 | 0.00 0.00 | | => M 10/07/30 | | 1 | 6 | | |
| 160 QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 | | | | | | | 10/07/30 pl 10-7-30 G |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

July 22, 2010 12:43:06 PM

Page 1

Work Order ID: 60773

Parent Item: D2221

Parent Item Name: 350 Basket Base




Start Date: 7/22/10

Required Date: 7/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J 05.09.02 Added D3442-1 ☐ KJ/JLM
 IPP Rev:K 08-08-29 revG as per dwg DD verified by:EC
 IPP Rev:L 08-09-24 plug holes prior to powder coat DD verified by:EC
 IPP Rev:M 08-12-02 revH as per dwg DD verified by:EC IPP Rev:N
 10.06.29 added pressure wash DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2221-1  Rib | | Manufactured | No | | | 100 | Each | 16.0000 | 1 | 1 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> | | | | | | | | | | | | | |
| <div> <div>WA</div> <div>16</div> <div></div> </div> | | | | | | | | | | | | | |
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| <div> <div>60172</div> <div>12</div> <div></div> </div> | | | | | | | | | | | | | |
| D2221-5  Rib | | Manufactured | No | | | 100 | Each | 12.0000 | 2 | 2 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> | | | | | | | | | | | | | |
| <div> <div>WA</div> <div>12</div> <div></div> </div> | | | | | | | | | | | | | |
| <div> <div>59843</div> <div>4</div> <div></div> </div> | | | | | | | | | | | | | |
| <div> <div>60173</div> <div>8</div> <div></div> </div> | | | | | | | | | | | | | |
| D2221-7  Rib | | Manufactured | No | | | 100 | Each | 6.0000 | 1 | 1 | | | |
| <div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div> | | | | | | | | | | | | | |
| <div> <div>WA</div> <div>6</div> <div></div> </div> | | | | | | | | | | | | | |
| <div> <div>59981</div> <div>2</div> <div></div> </div> | | | | | | | | | | | | | |
| <div> <div>60575</div> <div>4</div> <div></div> </div> | | | | | | | | | | | | | |

10.07.23

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10.07.23

②

10.07.23

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| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 60773

Parent Item: D2221

Parent Item Name: 350 Basket Base

Start Date: 7/22/10

Required Date: 7/29/10

Start Qty: 1.00

Required Qty: 1.00

D2232-3



Basket Hinge

Manufactured No

100

Each

8.0000

2

2



10.07.23

Location

Loc Qty

Loc Code

WA

8

59924

2

60325

6

②

D2235-1



Basket Rib

Manufactured No

100

Each

14.0000

2

2



10.07.23

Location

Loc Qty

Loc Code

WA

14

59925

4

60274

10

②

D2581



Mounting Bracket

Manufactured No

100

Each

41.0000

2

2



10.07.23

Location

Loc Qty

Loc Code

WA

41

46086

2

51745

1

57185

1

59265

1

60198

36

②



D3442-1



Shim

Manufactured No

100

Each

20.0000

2

2



10.07.23

Location

Loc Qty

Loc Code

WA

20

58028

8

60177

12

②

July 22, 2010 12:43:07 PM

Shop Packet Print

Page 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

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Page 3

Work Order ID: 60773

Parent Item: D2221

Parent Item Name: 350 Basket Base

Start Date: 7/22/10

Required Date: 7/29/10

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | |
|---------------------------|--------------|----|-----|------|--------|---|-------------|
| D3825-041 | Manufactured | No | 100 | Each | 6.0000 | 2 | 2 |
| | | | | | | | |
| Rib Assembly (Basket End) | | | | | | | PD 10.07.23 |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|-----------------------|--------------|----|-----------------|----------------|-----------------|--------|-------------|
| | | | WA | 6 | | | |
| | | | 60104 | 6 | | | ② |
| D3826-041 | Manufactured | No | | 100 | Each | 6.0000 | 2 |
| | | | | | | | PD 10.07.23 |
| Rib / Gusset Assembly | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|------------------------|--------------|----|-----------------|----------------|-----------------|--------|-------------|
| | | | WA | 6 | | | |
| | | | 59730 | 1 | | | |
| | | | 60182 | 5 | | | ② |
| D3827-041 | Manufactured | No | | 100 | Each | 5.0000 | 1 |
| | | | | | | | PD 10.07.23 |
| Rib Assembly (Inboard) | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|-------------|--------------|----|-----------------|----------------|-----------------|--------|-------------|
| | | | WA | 5 | | | |
| | | | 59982 | 5 | | | ① |
| D3832-1 | Manufactured | No | | 100 | Each | 5.0000 | 1 |
| | | | | | | | PD 10.07.23 |
| Mesh (Base) | | | | | | | |

| | | | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> | | |
|--|--|--|-----------------|----------------|-----------------|--|---|
| | | | WA | 5 | | | |
| | | | 60132 | 2 | | | |
| | | | 60447 | 3 | | | ① |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July 22, 2010 12:43:08 PM

Page 4

Work Order ID: 60773



Parent Item: D2221



Parent Item Name: 350 Basket Base

Start Date: 7/22/10

Required Date: 7/29/10

Start Qty: 1.00

Required Qty: 1.00

D3833-1

Manufactured No

100

Each

13.0000

2

2



10.07.28

Mesh (Base End Face)

Location

Loc Qty

Loc Code

WA

13

59902

5

60448

8

②

July 22, 2010 12:43:08 PM

Shop Packet Print

Page 4

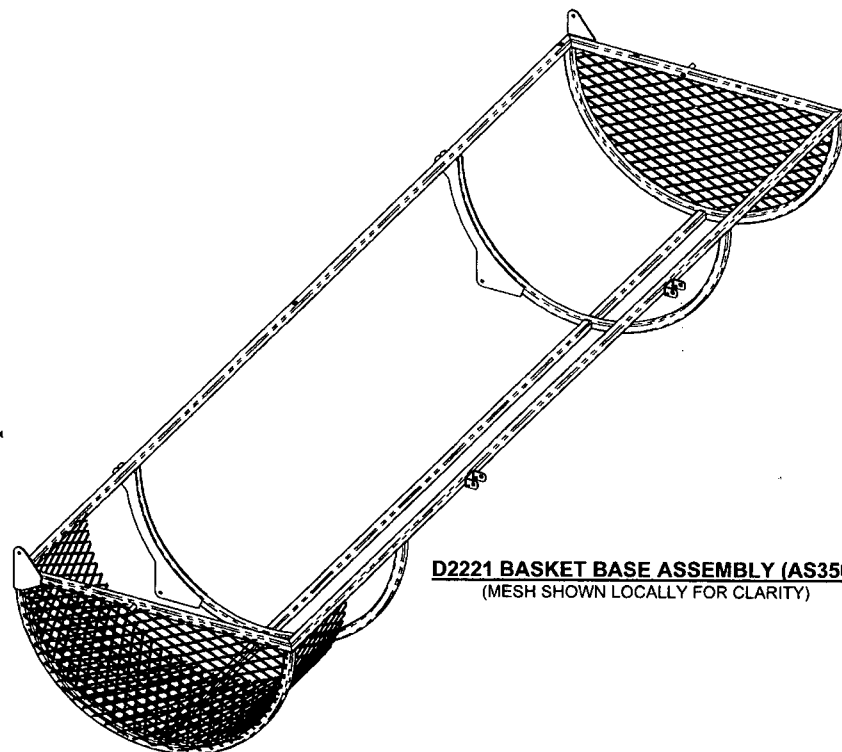
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D2221 BASKET BASE ASSEMBLY (AS350)
(MESH SHOWN LOCALLY FOR CLARITY)

*WLB
60773*

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: 42.00 lbs APPROX
- 9) MASK ALL HOLES PRIOR TO POWDER COATING



| ITEM | QTY | P/N | DESCRIPTION |
|------|-----|-----------|------------------------------|
| 1 | X | D2221 | BASKET BASE ASSEMBLY (AS350) |
| 2 | 1 | D2221-1 | RIB |
| 3 | 2 | D2221-5 | RIB |
| 4 | 1 | D2221-7 | RIB |
| 5 | 2 | D2232-3 | BASKET HINGE |
| 6 | 2 | D2235-1 | RIB |
| 7 | 2 | D2581 | MOUNTING BRACKET |
| 8 | 2 | D3442-1 | SHIM |
| 9 | 2 | D3825-041 | RIB ASSY (BASKET END) |
| 10 | 2 | D3826-041 | RIB/GUSSET ASSY |
| 11 | 1 | D3827-041 | RIB ASSY (INBOARD) |
| 12 | 2 | D3833-1 | MESH, BASE END FACE |
| 13 | 1 | D3832-1 | MESH (BASE) |

RELEASED
08/11/18

| | | | |
|--|---|--|--------------|
| H | REVISED PARTS LIST AND ADDED "ITEM" COLUMN TO PARTS LIST (ZN D3-1); REVISED SECTIONS A-A, B-B AND C-C (ZN C6-3, C2-3 AND A6-3); REVISED DETAIL D (ZN B7-4); ADDED DETAIL E (ZN A6-4); ADDED SECTION F-F (ZN B2-4); ADDED DWG DETAILS FOR D2221-1/5-7 (SHEET 5); TOL REVISED TO 2 DEC PLACES (ZN D8-3 AND ZN B4-3); D3825-041 REPLACES D2221-3/D2327-3; D3826-041 REPLACES D2235-1/D2325; D3827-041 REPLACES D2221-1 ON INBOARD SIDE; ADDED D3832-1 AND D3833-1. REASON: SATISFY "LEAN MANUFACTURING" PROGRAM. | MB | 08.09.18 |
| G | MATERIAL FOR 1, -3, -5 & -7 WAS 0.060 WALL. TOLERANCE FOR 98.00 DIM WAS +0.01 AND 56.00 DIM WAS REF (ZN B5-2); 19.62 DIM WAS "HARD" DIMENSION IS NOW "REF" (ZN B4-2); NOTE 5 TRANSFERRED FROM SHT 1 TO SHT 2; SHT 2 MESH MATERIAL UPDATED; DRAWING TRANSFERRED TO "B" FORMAT | AJS | 08.06.16 |
| F | ADD SHIM UNDER HINGE; ADD HOLES FOR SPLIT LID BASKET | PH | 05.05.07 |
| E | CHANGE HINGE | CP | 01.04.19 |
| D | CHANGE LATCH | BW | 96.06.21 |
| C | SEPARATE BASKET AND LID | KH | 95.11.21 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | DRAWING NO. | REV. H |
| CHECKED | SS | D2221 | SHEET 1 OF 5 |
| MFG. APPR. | | TITLE | SCALE |
| APPROVED | | BASKET BASE ASSEMBLY (350) NTS | |
| DE APPR. | | DATE 08.09.18 | |
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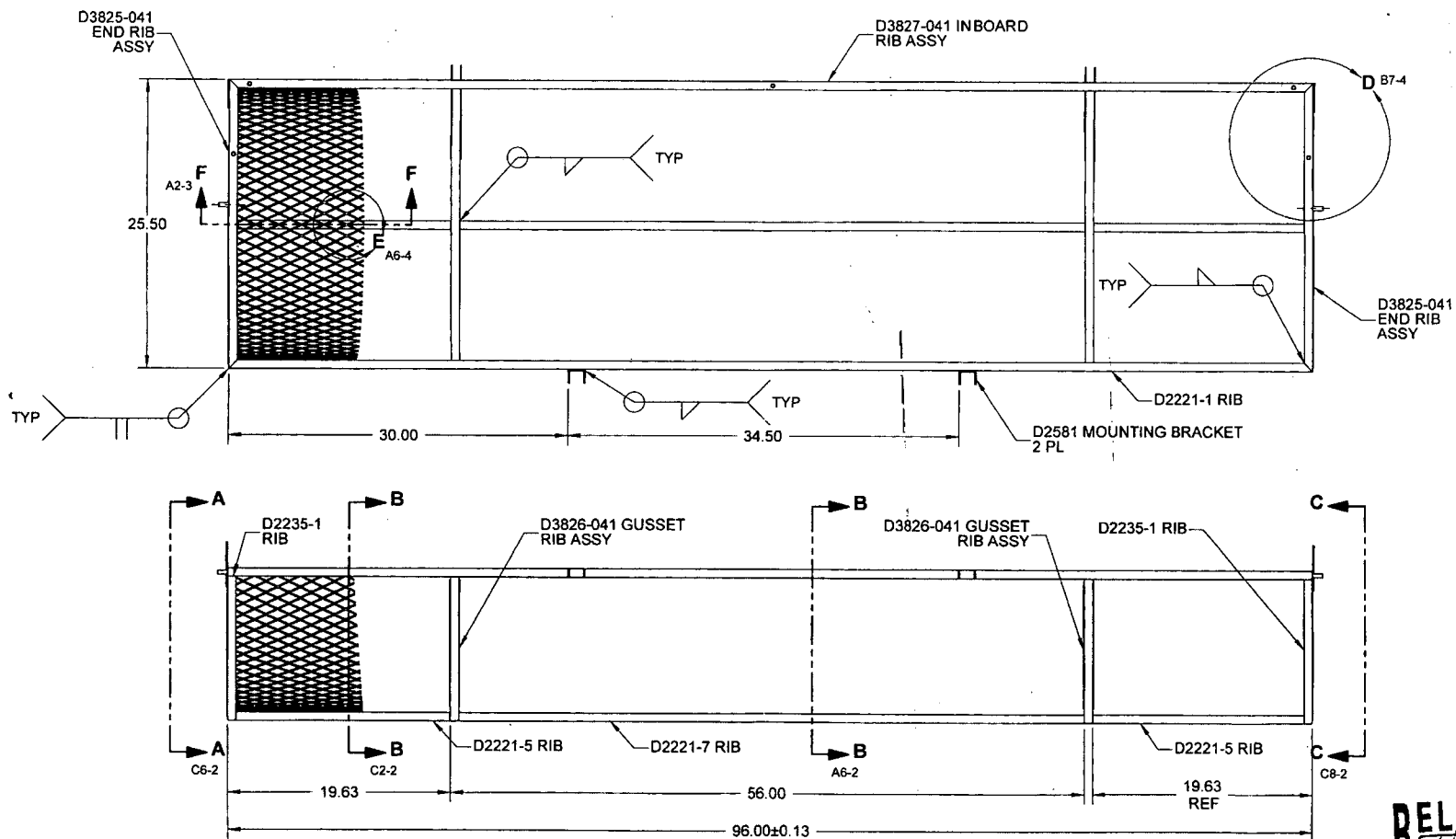
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

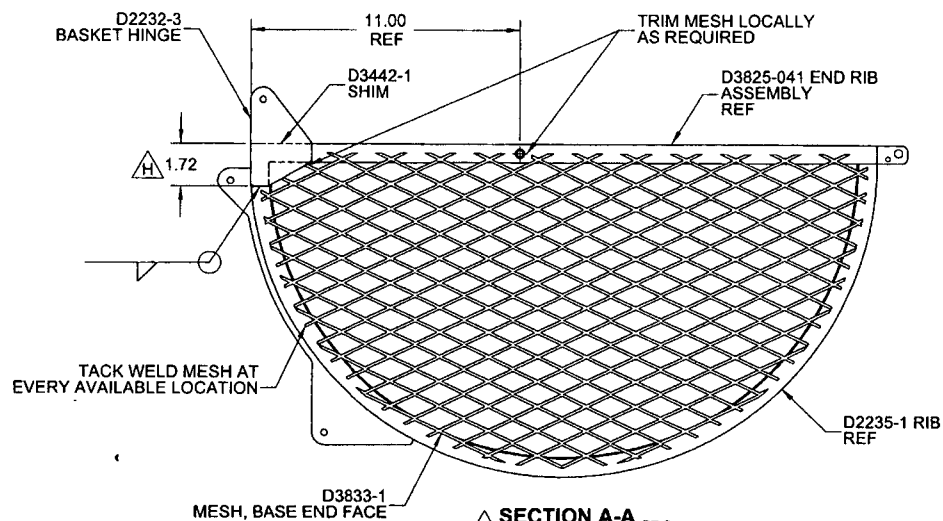


D2221 BASKET BASE ASSEMBLY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

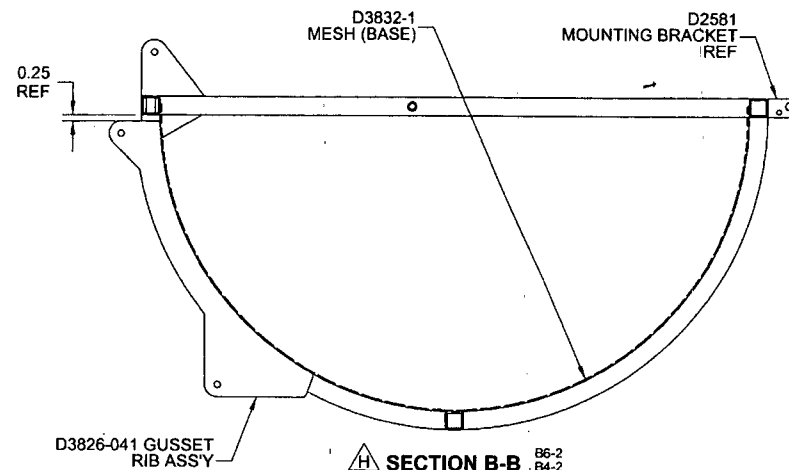
RELEASED
06/11/18

| | | | |
|------------|----------|---|--------------|
| DESIGN | BW | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. H |
| MFG. APPR. | | D2221 | SHEET 2 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSEMBLY (350) | NTS |
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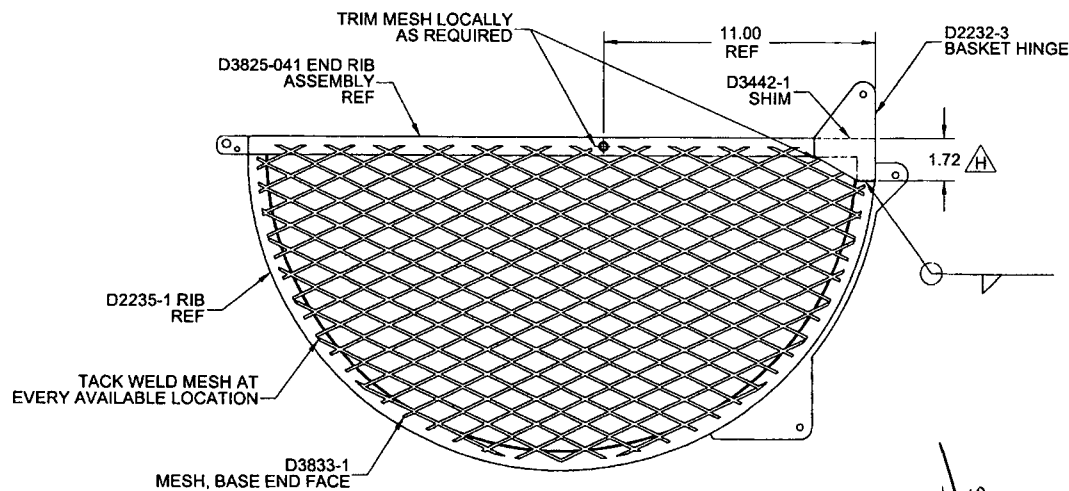
wlb 6077



SECTION A-A B7-2
SCALE 2X



SECTION B-B B6-2, B4-2
(D3833-1 MESH NOT SHOWN FOR CLARITY)
SCALE 2X



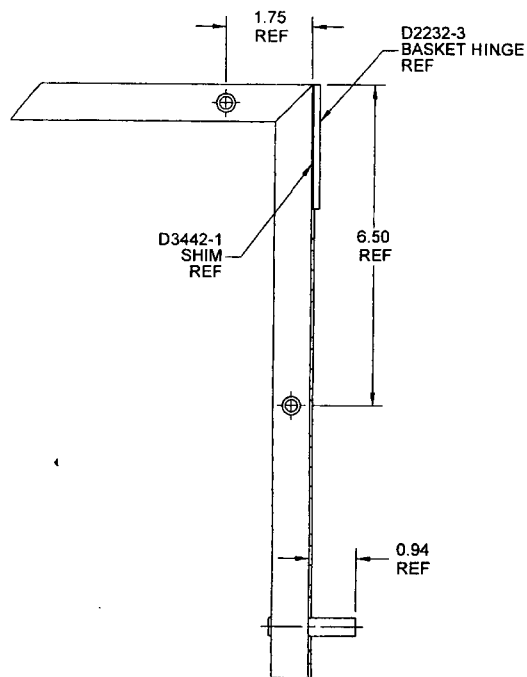
SECTION C-C B2-2
SCALE 2X

RELEASED

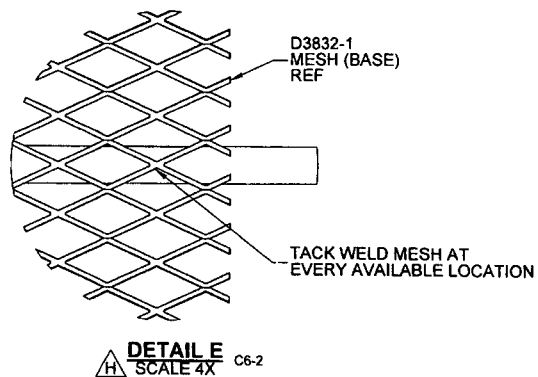
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|------------|----------|-----------------------------------|--------|
| DESIGN | EW | DART AEROSPACE LTD | |
| DRAWN | 23 | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | 11 | DRAWING NO. D2221 | REV. H |
| MFG. APPR. | 11 | SHEET 3 OF 5 | |
| APPROVED | 11 | TITLE | SCALE |
| DE APPR. | 11 | BASKET BASE ASSEMBLY (350) | |
| DATE | 08.09.18 | NTS | |

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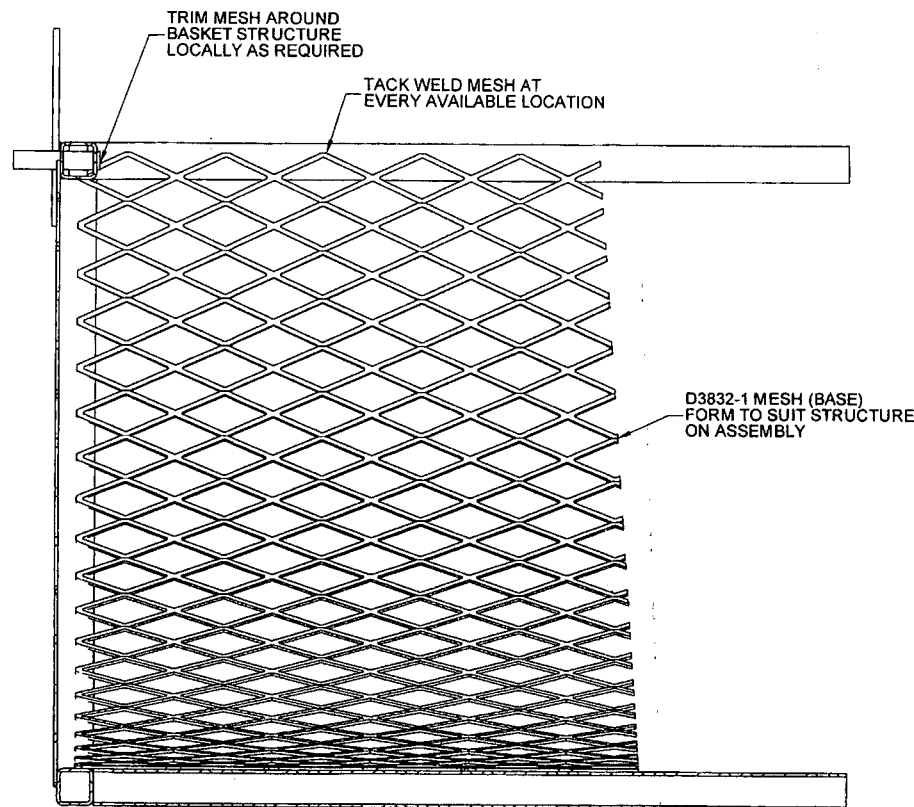
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DETAIL D
SCALE 4X D2-2



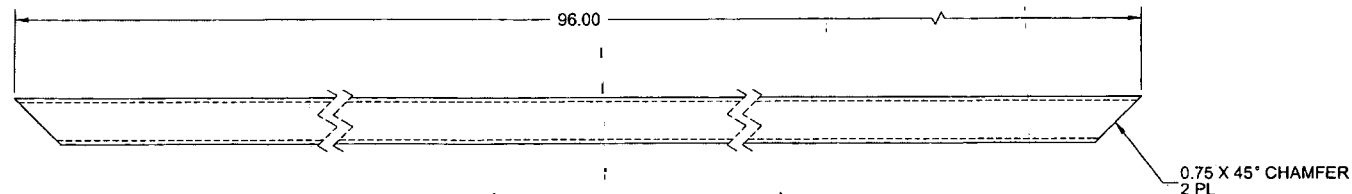
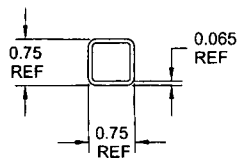
DETAIL E
SCALE 4X C6-2



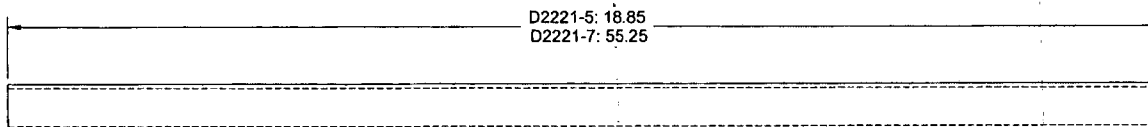
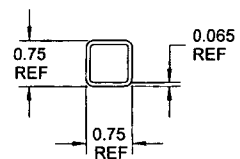
SECTION F-F
SCALE 4X D7-2

RELEASED
02/11/16

| | | | |
|------------|----------|--|--------------|
| DESIGN | BW | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | 1458 | DRAWING NO. | REV. H |
| MFG. APPR. | | D2221 | SHEET 4 OF 5 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSEMBLY (350) | NTS |
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D2221-1 RIB



D2221-5/-7 RIB

RELEASED
08/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
REF. DART SPEC. M304TS0.750W0.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: D2221 -1 = 4.57 lbs; D2221-5 = 0.90 lbs; D2221-7 2.65 = lbs

*WLB
60773*

| | | | |
|--|----------|--|--------------|
| DESIGN | BW | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | ADS | DRAWING NO. | REV. H |
| MFG. APPR. | MO | D2221 | SHEET 5 OF 5 |
| APPROVED | MM | TITLE | SCALE |
| DE APPR. | JH | BASKET BASE ASSEMBLY (350) NTS | |
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